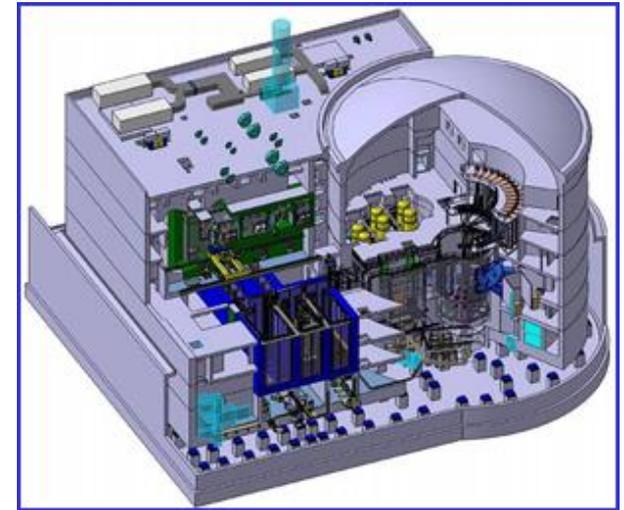
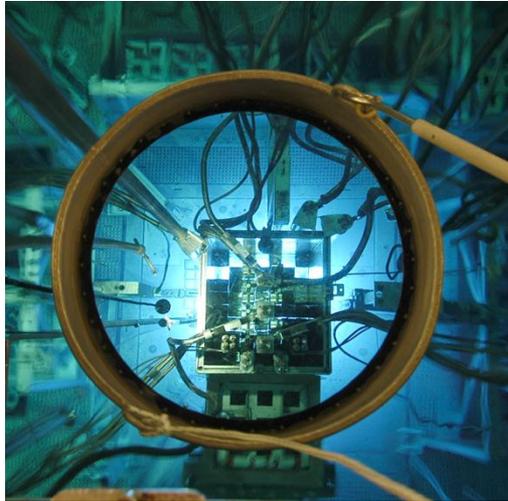


Sustaining Material Testing Capacity in France: From OSIRIS to JHR



to support industry and public organizations in R&D irradiation programs on nuclear fuel and materials

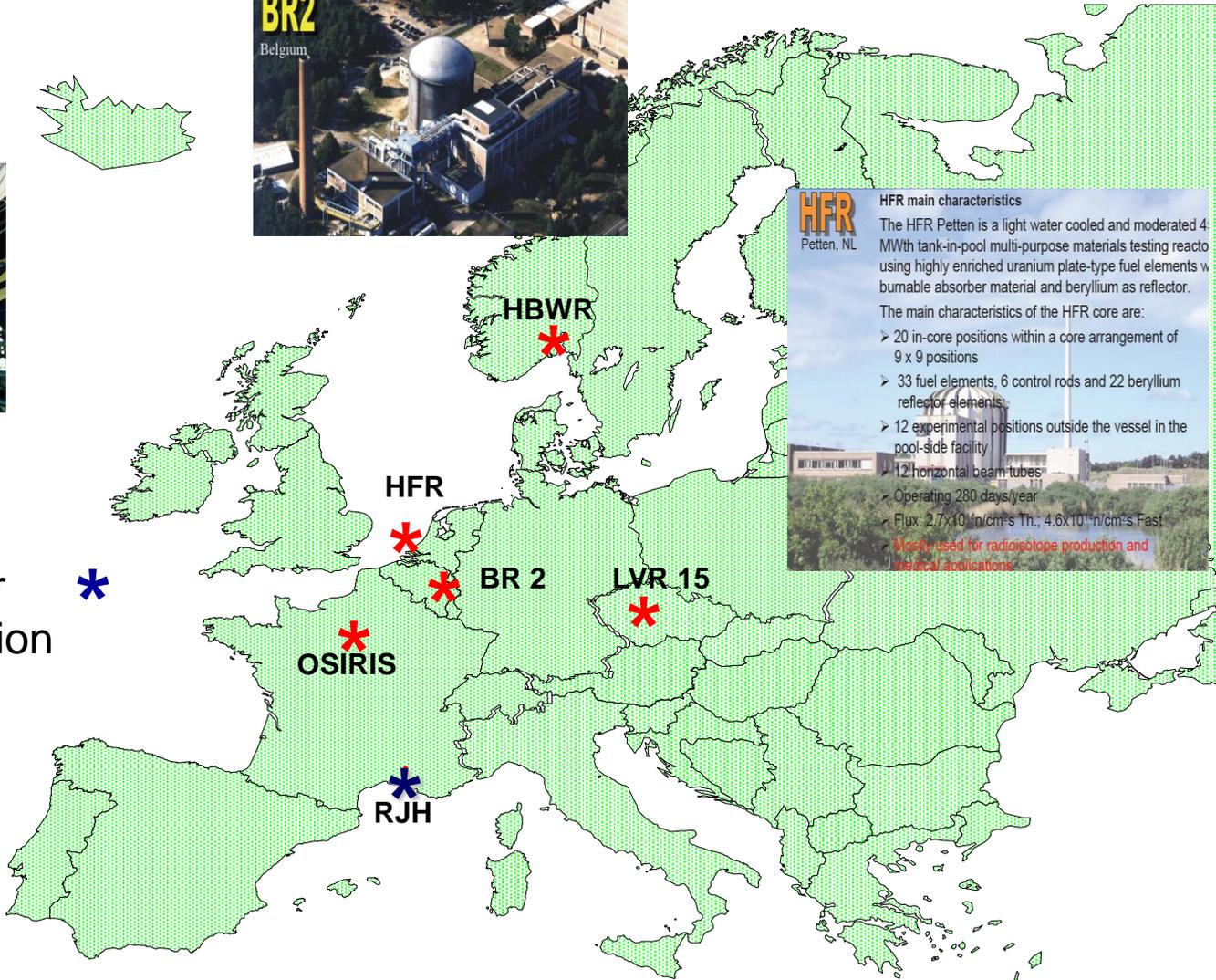
Stéphanie MARTIN, French Alternative Energies and Atomic Energy Commission (CEA Saclay, France)

Gilles BIGNAN, CEA Cadarache, France



Context: An ageing fleet of MTR in Europe

Necessity to at least one new MTR in Europe (ESFRI, SNE-TP...)



HFR
Petten, NL

HFR main characteristics

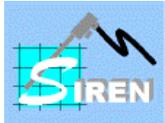
The HFR Petten is a light water cooled and moderated 4 MWth tank-in-pool multi-purpose materials testing reactor using highly enriched uranium plate-type fuel elements with burnable absorber material and beryllium as reflector.

The main characteristics of the HFR core are:

- > 20 in-core positions within a core arrangement of 9 x 9 positions
- > 33 fuel elements, 6 control rods and 22 beryllium reflector elements
- > 12 experimental positions outside the vessel in the pool-side facility
- > 12 horizontal beam tubes
- > Operating 280 days/year
- > Flux: 2.7×10^{14} n/cm²s Th., 4.6×10^{14} n/cm²s Fast

Mostly used for radioisotope production and medical applications

under construction *

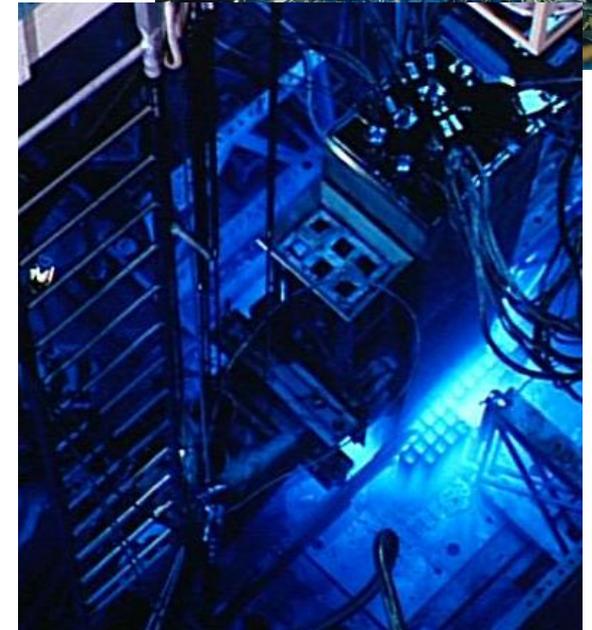
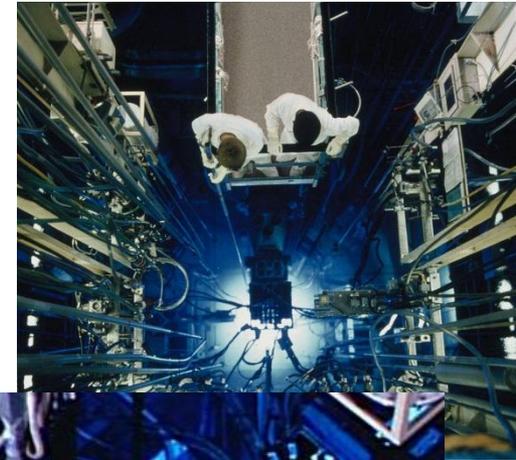


The OSIRIS reactor

- **Main characteristics of OSIRIS research reactor :**

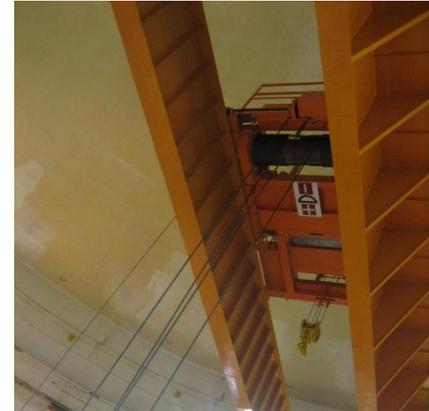
- **Open core pool type**
- **Compact core : 57*57*60 cm³**
- **Fuel**
 - **38 standard elements**
 - **6 control elements with Hafnium as absorber**
 - **U3Si2Al plates (enriched to 19.75 %)**
- **Moderator, coolant & biological protection : H₂O**
- **Thermal power : 70 MW**
- **Maximum neutron flux**
 - **fast ($E > 1 \text{ MeV}$) : $2.5 \text{ E}14 \text{ n/cm}^2/\text{s}$**
 - **thermal : $2.5 \text{ E}14 \text{ n/cm}^2/\text{s}$**

The main goal of OSIRIS reactor is to carry out irradiation tests of fuel and structural materials of nuclear power plants, and to produce radioisotopes



The current status of OSIRIS

- **Annual operation :**
 - 180 operating days (8 cycles)
 - Intercycles of around 10 days
 - Two specific maintenance periods in spring and summer
- **Operation extended up to middle of this decade**
 - Specific up grades required by the Safety Authority performed in 2009-2010
 - *Truck hatch*
 - *Polar Cranes*
 - *Control rod room (-15 m)*
 - *Ventilation system*

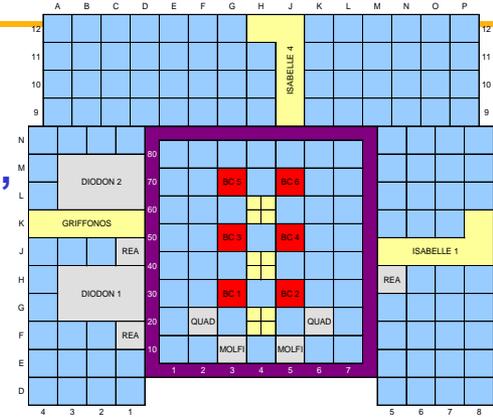


Material irradiation devices (OSIRIS CHOUCA)



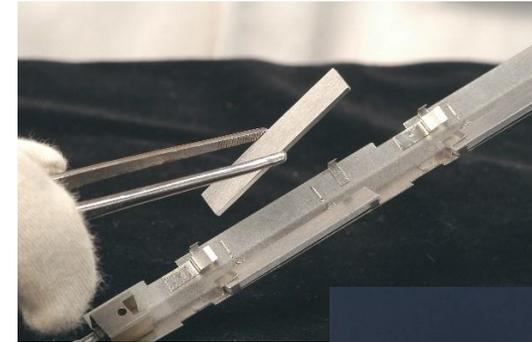
• Goals:

- Material irradiations (grids, fuel clad, pressure tubes, vessel, guide tubes, ...)
- Parametric studies, qualification, thermal mechanic behavior
- Various reactors :
 - Gen 2, 3 and 3+ (Steel, Zircaloy, ...)
 - Gen 4 (SiC, ODS...)
 - MTR (Aluminum alloys)



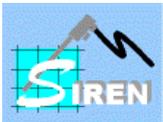
• Main characteristics

- Irradiated in core or in periphery of core
- Temperature :
 - from 250 to 400 °C (+/-15°C) – NaK
 - Up to 1100°C – gas
- 6 independent electrical heating elements to automatically adjust the temperature



• Instrumentation

- Thermocouples
- Dosimeters of Fe, Cu and AlCo types
- In situ dimensional measurements



Material irradiation devices (JHR MICA & CALIPSO)

Main characteristics

- MICA: same as CHOUCA
- CALIPSO: 250°C to 450°C
integrated electromagnetic pump to circulate the NaK medium (to improve heat removal from sample materials surfaces => better temperature control).

Know-how transfer :

- take into account the OSIRIS feed-back for the design of JHR devices (to reduce thermal gradients on samples, to simplify hot lab operations, ...)
- develop more innovative sample holders (highly instrumented) and test some parts in OSIRIS : ex MELODIE

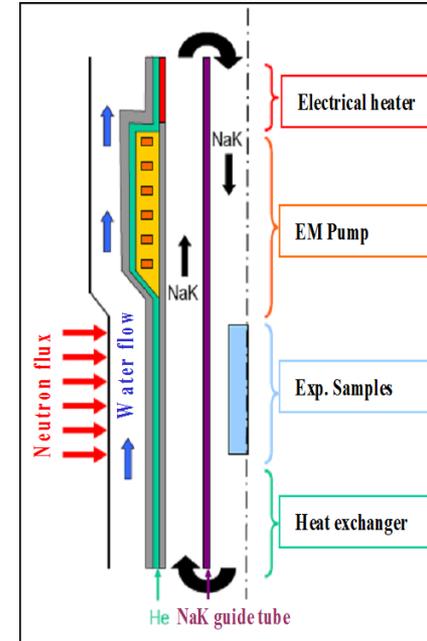
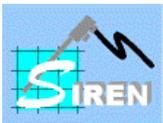


Diagram of the CALIPSO loop



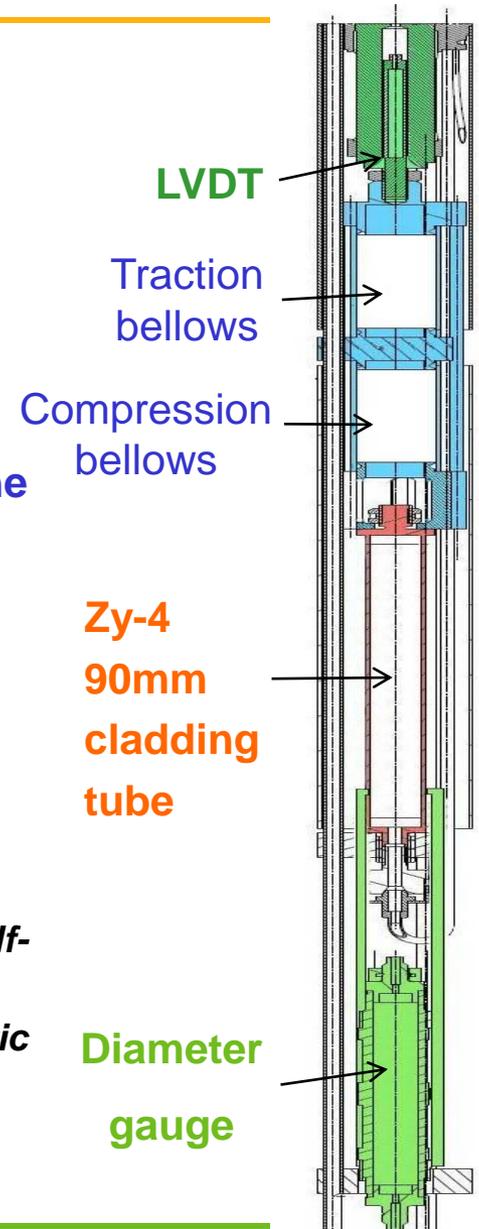
Preparing JHR with OSIRIS: the MELODIE experiment



- **Goal** : to assess the interest of a biaxial stresses, online-controlled concept for the creep study of fuel cladding

- **Key features** :

- Irradiation start in OSIRIS : 2012
- Joint CEA-VTT team in the framework of the JHR project
- 350°C, static NaK coolant
- Stress limits $\sigma_r - \sigma_z$: 120 – 180 MPa
- Online-controlled biaxial stress by :
 - *Sample pressurization*
 - *Push-pull axial loading cell*
- Online biaxial measurement :
 - *Elongation measurement with a self-compensating LVDT (by IFE Halden)*
 - *Diameter measurement with an electromagnetic gauge (DG) designed by IFE and CEA*



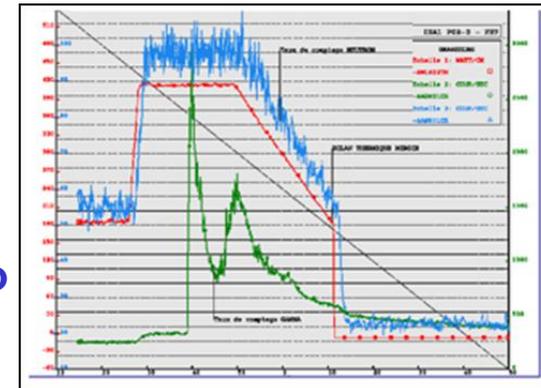
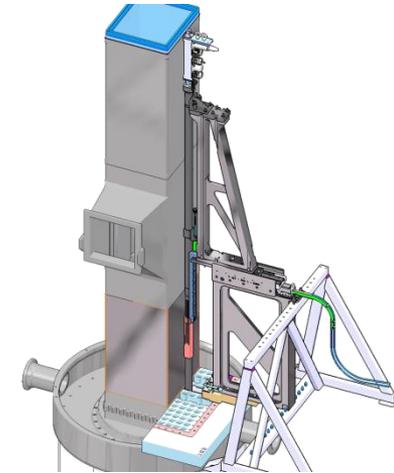
Fuel irradiation device (OSIRIS ISABELLE1 loop)

• Goals:

- test new fuel rods (with new clad material, new pellet size, or new type of fuel) until clad failure to determine technological limit
- by realizing power ramps representative of class 2 incidental transients

• Main characteristics

- periphery pressurized loop with PWR or BWR conditions
- UO₂, MOX, high burn-up fuels
- moving device perpendicularly to OSIRIS core, slaved to neutron flux (SPND) to guarantee the speed, and stopped according to thermal power to guarantee the target
- very good accuracy of the target's linear heat rate
- clad failure monitoring : gamma detector, delayed neutron detector, and on-line gamma spectrometry
- expansion of the rod monitored by LVDT elongation sensor.



Fuel irradiation device : JHR ADELINe

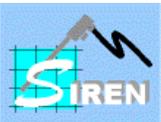
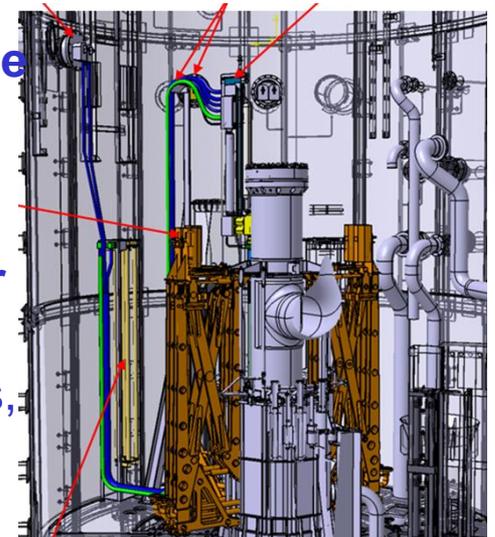
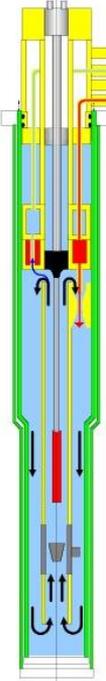
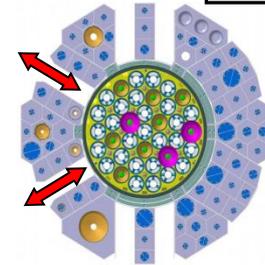
Main characteristics

- sample holder (which contains possibly instrumented fuel: fuel centerline thermocouple and back-pressure sensor to analyze fission products and helium release kinetics -> used in OSIRIS GRIFFONOS loop)
- instrumentation holder (which contains the thermocouples for thermal balance)

Know-how transfer :

- take into account the OSIRIS feed-back for design of JHR loop (easy device handling, minimizing thermal leaks and pressure losses, reducing time of cladding failure detection so improving the loop operation, ...)
- make more ramps per cycle avoiding connecting/reconnecting phases and hot cells transfer

ADELINe





*CEA Strategy for future Irradiation Capacity:
Improve on-line analysis for JHR*

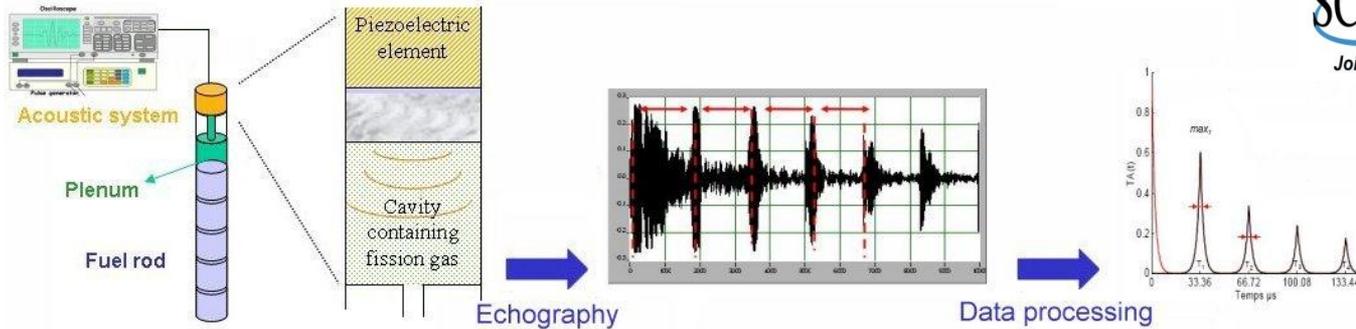


*R&D and Innovation on Instrumentation :
Recent developments*



Examples of CEA's recent developments in reactor instrumentation

Fission Gas Release determination using acoustic measurement

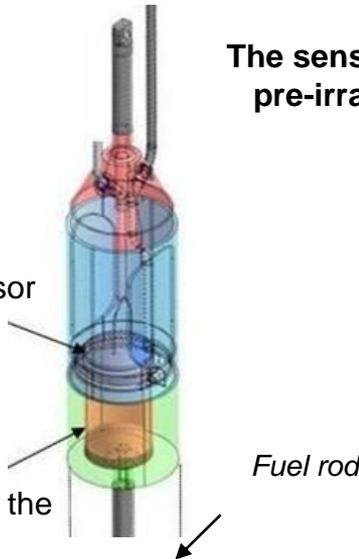


Online measurement of the **molar mass** of the gas inside the fuel rod (\rightarrow **fraction of released fission gas**)



Acoustic sensor

Cavity connected to the fuel rod



The sensor is implemented on pre-irradiated PWR fuel rods



\rightarrow Operational in OSIRIS reactor since 2010 (REMORA-3 experiment)



Collaboration on photonic and neutronic measurements devices

- **CALMOS in OSIRIS: new calorimetric probe (in-core measurements, mobile system) 2011**

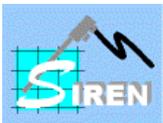
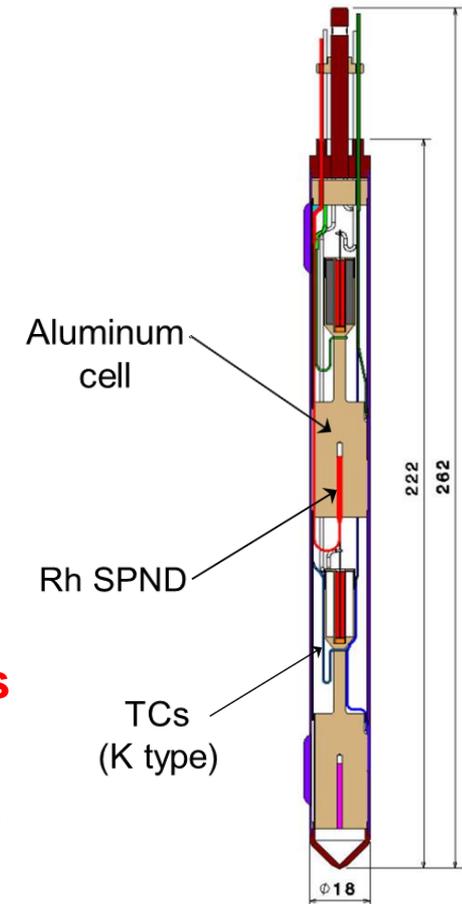
- continuous axial distribution of total heating
- measurements inside and above the core
- calorimetric probe remaining in the irradiation field only for measurements (**limiting the ageing**)
- simultaneously thermal flux measurement (Rhodium SPND)

- **CARMEN2 in JHR: to characterize experimental locations with photonic & neutronic measurements**

- CARMEN1: 2 mock-ups tested in OSIRIS in 2012
- One with CALMOS mobile probe concept + gamma thermometer (gamma heating measurement)

- One with fission chambers and Rhodium SPND (fast/thermal neutron flux measurement)

=> to select the most appropriate detectors



THANK YOU FOR YOUR ATTENTION....

Stephanie.martin@cea.fr

